

IN THE SPECIFICATION

Please amend the Specification as follows.

[0023] The first and the second set of spokes 10' and 10" each comprise a plurality of radial spokes 10'r 10"r and a plurality of non-radial spokes 10't, 10"t. On each side of the wheel, the radial and non-radial spokes are grouped in pairs which are mutually equidistant in the circumferential direction around the first portion 6 or second portion 8. As shown in the Figures, four spoke groupings 14 (two non-radial 10't, 10"t and two radial 10'r 10"r) are separated from adjacent four spoke groups 14 by a distance around the circumference of the rim 2 greater than the distance around the circumference of the rim 2 between adjacent spokes of each four spoke group 14.

[0028] - assembling the radial spokes 10'r and 10"r alone and preliminary ~~centring~~ centering of the wheel (this phase is illustrated in Figure 5),